

Technical Data Sheet



Typical Values

Brand:

Liquid Packaging Board (LPB)

KomiPak

Parameters	Unit of measure	Test method	Substance (g/m ²)		
			280	295	325
Substance tolerance	g/m ²	ISO 536	278	296	327
Caliper	µm	ISO 534	397	408	446
Moisture tolerance	%	ISO 287	6.0	6.1	6.1
Scott plybond	J/m ²	TAPPI 569	220	240	260
Bendtsen roughness (top side)	ml/min	ISO 8791-2	320	490	620
Bendtsen roughness (bottom side)	ml/min	ISO 8791-2	795	945	1300
Brightness (top side)	%	ISO 2470	77,6	77,8	76,9
Bending stiffness L&W 15° MD	mN	ISO 2493	316	365	482
Bending stiffness L&W 15° CD	mN	ISO 2493	136	159	206
Bending stiffness L&W 15° GM	mN	ISO 2493	207	241	315
Edge wicking index Acid/23°C, max	kg/m ²	internal (1% lactic acid)	0.48	0.45	0.42

Information:

Mill's certificates

ISO 9001
• ISO 14001
• ISO 45001

Test conditions: Typical values after conditioning, measured at 50 ± 2% RH and 23 ± 1°C (ISO 187:1990)

System for verifying legal origin of the wood for this product complies with international standard **ISO 38200:2018** Chain of custody of wood and wood based products and Forest Certification Legal Origin standard

Product description:

Production of double-sided polyethylene coated composite material for milk and dairy product packaging GableTop – fresh dairy products, in "Pure-Pak"

Valid until: 31.12.2024 or until further notice